



# LOW PROFILE “MB” BEVELER

Introducing Wachs new “MB” low profile beveling machine designed for work environments where size and clearance present a machining problem.

The MB delivers maximum power while offering reduced size and weight. Weld prepare tube/pipe from 1.0” I.D. to 3.5” O.D. (25.4mm to 88.9mm) up to .425” (10.7mm) wall quickly and accurately.



## FEATURES

- Easy to use feed and clamp ratchets
- Captivated clamp leg sets
- Self centering Mandrel
- Wedge style “tool locking” system
- 3 tool rotating head
- Torque free operation
- 6’ hose whip with swivel standard

- Smallest and lightest beveler of its class
- Minimal side clearance for use in tight areas



MB Beveler machining Header using special “Stub Tube” removal tool bit.

Machining Function:	Tube and pipe weld preparation	
Capacity:	Machine 2.75" O.D. (69.8mm) Standard up to .425" (10.7mm) wall max. Machine 3.5" O.D. (88mm) with extended range option up to .425" (10.7mm) max.	
Feed:	Manual ratcheting	
Drive:	Pneumatic	
Air Requirements:	25 cfm @ 90 psi max.	0.7m <sup>3</sup> /min @ 6.2 bar
Air motor:	.75 HP	
Tooling:	High speed steel form tools	
I.D. Chucking Range:	1.0" to 2.3" I.D. (25.4 to 58.4mm) Standard 2.2" to 3.0" I.D. (55.8 to 76.2mm) with extended range option	
Installation:	5 minute set up. Less than 30 seconds change over from tube to tube	
Weight:	13 lbs. (5.9kg)	
Controls:	Manual ratcheting tool in-feed. On/Off hand grip with safety	
Standard Equipment:	Basic MB machine, air motor, 6' hose whip w/swivel, cutting head, standard mandrel with leg set, installation tools, storage case and operating manual.	
Options:	Extended range option includes 3 leg sets and tool head	

"A" Dimension:	2.5"	65mm
"B" Dimension:	14.5"	370mm
"C" Dimension:	12.0"	305mm
"D" Dimension:	2.5"	65mm
"D" Dimension w/ optional Tool Head	3.25"	82mm

